



PROVIDER / CUSTOMER INFORMATION:				
Provider Information:		End User In	formation:	
Date:	Name:		Height:	
IVC Acct #:	Ship to Address:		Weight (lbs.):	
Contact:	Address Line 2:		Leg Length (in.):	
Phone #:	City:		Hip Width (in.):	
Fax/Email:	State: Zip:		Phone #:	
Ship to Provider	○ Ship to End User		Email:	
ORDER REQUEST TYPE:				
O Quote	Order	PO#		

RASE MODEL:				
10009	Force RX Handcycle Note: Bike ordered without wheels, tires, axles or shifting starts at \$8,371	\$8,861		
Assembly:	Assembly: (see definitions)			
0 10046	Some Assembly Required	\$0		
0 10047	7 Assembled	\$301		
Shipping:				
Shipping Fe (Continental L	\$150			

WHEEL SETS:			
WHEEL SIZ	WHEEL SIZES:		
<u> </u>	Front and Rear, 26"	\$0	
O 50172	Front and Rear, 700C	\$0	
O 50171	Front, 26" and Rear, 20"	\$0	
WHEEL TYP	E:		
26" FRON	T and 26" REAR:		
C 50192	Omit Wheels & Axles,	-\$250	
	ibuliu idi 20. Fidili aliu 20. Kedi	(credit)	
C 50172	High Performance, 26" Front	\$0	
0 301/3	High Performance, 26" Rear (Clincher)	φυ	

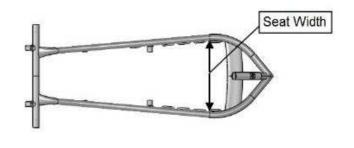
700C FRONT and 700C REAR:		
	Omit Wheels & Axles,	-\$250
50185	Build for 700C Front and 700C Rear	(credit)

26" FRONT and 20" REAR:		
	Omit Wheels & Axles, Build for 26" Front and 20" Rear	-\$250
		(credit)
<u> </u>	High Performance, 26" Front	\$361
	High Performance, 26" Front High Performance, 20" Rear <i>(Clincher)</i>	2201
C 50177	C7 Carbon, 26" Front C7 Carbon, 20" Rear (Clincher)	¢2.700
0 30177	C7 Carbon, 20" Rear (Clincher)	\$2,709



WHEELBASE: (see definitions)			
\circ	75014	Standard Length	\$0
\circ	75019	Extended Length	\$0

SEAT WIDTH: (see diagram)		
O 15011	13" Seat Width	\$0
O 15013	14" Seat Width	\$0
O 15015	15" Seat Width	\$0
O 15017	16" Seat Width	\$0
O 15019	17" Seat Width	\$0
<u></u>	18" Seat Width	\$0

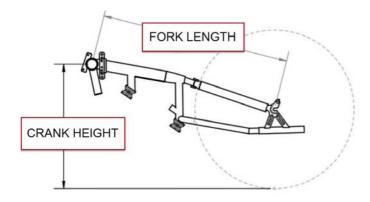


CA	CAMBER ANGLE:			
\subset	45001	0 Degree Camber	\$0	
\subset	45002	3 Degree Camber	\$0	





FORK OPTIONS:			
FORK STYL	FORK STYLE:		
O 65181	Adjustable Height	\$0	
03181	Fixed Length (see definitions)	50	
O 65180	Adjustable Height Adjustable Length	\$361	
	Adjustable Length	2301	
LOWER FORK STYLE:			
75025	Aerodynamic	\$0	
75026	Wide Required with Disk Brake	\$0	



BRAKING:	BRAKING:		
C 65084	Rim Brakes, Tektro (see definitions)	\$0	
C 65082	Front disk brake Must select Wide Lower Fork	\$361	

CHA	CHAINRINGS:		
0	65096	Double, 48-34T Not available with eTap shifting package	\$0
0	65085	Double, 46-30T Not available with eTap shifting package or SRM Training system	\$0
0	65118	Single, 36T Required for eTap shifting Not available with 2x Rival shifting	\$0

TRAINING SYSTEMS:		
65058	Omit SRM Training System	\$0
O 65151	SRM Training System - Compact Not available with the double 46-30T chainring option	\$3,010

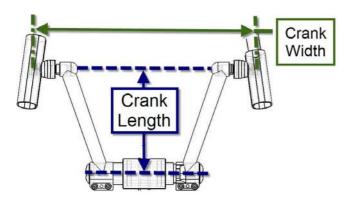
SHI	SHIFTER OPTIONS: (see diagram)						
0	65224	Omit All Shifting Components (see definitions)	-\$240 (credit)				
0	65095	SRAM Rival 2x Trigger Shifting Package Shifter & brake mounted on right pedal only					
		SRAM S-700 Shifter (wheel & cassette)					
		SRAM Rival cassette derailleur					
		Avid Brake Lever					
		11-36T 11 speed cassette					
		Cable Driven chainring derailleur					
		SRAM eTap 1x Eagle X01 Electronic					
		Shifting Package					
\circ	65088	Shifter mounted on left & brake mounted on	\$1,415				
		right pedal Only available with C7 wheels					
		SRAM eTap Clic Shifter					
		SRAM eTap Eagle X01 cassette					
		Derailleur					
		SRAM Time Trail Brake Lever					
		10-50T 12 speed cassette					
		SRAM Rival 1x Trigger Shifting Package	\$0				
\circ	65094	Shifter & brake mounted on right pedal only] ,0				
		SRAM S-700 Shifter					
		SRAM Rival cassette derailleur					
		Avid Brake Lever					
		11-42T 11 speed Cassette					

		Cadence (Pedal RPM)					
	Cassette	70	80	90	100		
High Speed (MPH)	36x11	16.5	18.9	21.3	23		
Low Speed (MPH)	36x42	4.35	5	5.6	6		
Shifting Pa	ckage TE65088: Si	ingle, 36T v	vith 10-501	Cassette			
		C	adence (Pe	dal RPM)			
	Cassette	70	80	90	100		
High Speed (MPH)	36x10	18.2	20.8	23.4	2		
Low Speed (MPH)	36x50	3.6	4.2	4.7	5		
	Cassette	70	adence (Pe	90	100		
	46x11	21.15	24.17	27.19	30.2		
High Speed (MPH)		200 100 100 100	7.0	5.4			
High Speed (MPH) Low Speed (MPH)	30x36	4.2	4.8	3,4			
Low Speed (MPH)	30x36	151.05	(5.00)		e		
Low Speed (MPH)		ble, 48-34	(5.00)	6T Cassett	e		
Low Speed (MPH)	30x36	ble, 48-34	T with 11-3	6T Cassett	100		
Low Speed (MPH)	30x36 age TE65095: Dou	ble, 48-34	T with 11-3 adence (Pe	6T Cassett	100-800 (1800)		



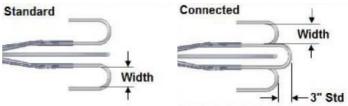


CRANKS: (see diagram below)							
CRANK STYLI	CRANK STYLE:						
65055	V Cranks	\$0					
CRANK LENG	TH:						
C 65036	160mm Long	\$0					
C 65037	165mm Long	\$0					
C 65038	170mm Long	\$0					
C 65039	175mm Long	\$0					
C 65146	Custom Crank Length	\$54					
CRANK WIDT	TH:						
C 65005	12" Wide N/A with 25 degree handpedals	\$0					
C 65007	13" Wide N/A with 25 degree handpedals	\$0					
C 65009	14" Wide N/A with 25 degree handpedals	\$0					
C 65011	15" Wide N/A with 25 degree handpedals	\$0					
C 65013	16" Wide	\$0					
C 65015	17" Wide	\$0					
O 65147	Custom Crank Width	\$54					



HAND PEDALS:					
SIZE:					
O 65127	Medium (1-3/4") Ovalized Ergonomic	\$0			
O 65113	Large (2-1/4") Ovalized Ergonomic	\$0			
ANGLE:					
O 65171	15 Degrees	\$0			
<u> </u>	25 Degrees Only Available with eTap shifting and crank widths of 16" or wider	\$0			
POWER PLAT	ES:				
O 65139	Omit Power Plates	\$0			
<u> </u>	Power Plates Required with eTap shifting	\$0			

FOOTREST OPTIONS: (see diagram below)						
O 60008	Standard Footrests, 3-3/4" Wide	\$0				
C 60009	Standard Footrests, 4-3/4" Wide	\$0				
C 60017	Connected Footrest 3-3/4" Wide with Bumper Not recommended for users under 5'8". Not available with disc brake or wide fork options	\$120				
C 60018	Connected Footrest 4-3/4" Wide with Bumper Not recommended for users under 5'8". Not available with disc brake or wide fork options	\$120				



UPHOLSTERY:						
MATERIAL:						
30001	Nylon, Black Upholstery	\$0				
BACK UPHOL	STERY:					
25064	Back Cushion	\$0				
SEAT UPHOLSTERY:						
25063	Seat Cushion	\$0				
25060	Hook and Loop Positioning Strap	\$0				

FRA	FRAME COLORS:					
0	55018	Black	Wet Black	\$0		
	55019	Black	Black Prism	\$0		
	55017	Black	Stealth Black	\$0		
	55010	Blue	Midnight Blue	\$0		
	55011	Blue	Royal Blue	\$0		
	55012	Blue	Electric Blueberry	\$0		
	55023	Grey	Stealth Grey	\$0		
	55053	Green	Agriculture Green	\$0		
	55008	Green	Grasshopper Green	\$0		
\circ	55054	Green	Neon Green	\$0		
\circ	55006	Orange	Sunkissed Orange	\$0		
	55005	Orange	Simple Orange	\$0		
	55051	Orange	Neon Orange	\$0		
\circ	55015	Pink	Bubblegum Pink	\$0		
\circ	55057	Pink	Neon Pink	\$0		
	55055	Purple	Lilac Purple	\$0		
	55001	Red	Simple Red	\$0		
\circ	55002	Red	Tangerine Red	\$0		
\circ	55003	Red	Raspberry Red	\$0		
	55050	Red	Neon Red	\$0		
	55020	Silver	Silver Metallic	\$0		
	55016	White	White Snow	\$0		
0	55007	Yellow	Safety Yellow	\$0		
	55052	Yellow	Neon Yellow	\$0		
\circ	55066	Raw	Buffed Aluminum	\$421		





FORK COLOR:					
			Same as Frame Color		
			Not applicable with 55066 (buffed		
		,.	frame), must select 55044 (buffed	1.	
	55067	N/A	fork)	\$0	
0	55041	Black	Wet Black	\$120	
0	55042	Black	Black Prism	\$120	
0	55040	Black	Stealth Black	\$120	
\circ	55033	Blue	Midnight Blue	\$120	
\circ	55034	Blue	Royal Blue	\$120	
\circ	55035	Blue	Electric Blueberry	\$120	
\circ	55046	Gray	Stealth Grey	\$120	
\circ	55061	Green	Agriculture Green	\$120	
\circ	55031	Green	Grasshopper Green	\$120	
\circ	55062	Green	Neon Green	\$120	
\circ	55029	Orange	Sunkissed Orange	\$120	
\circ	55028	Orange	Simple Orange	\$120	
\circ	55059	Orange	Neon Orange	\$120	
\circ	55038	Pink	Bubblegum Pink	\$120	
\circ	55065	Pink	Neon Pink	\$120	
\circ	55063	Purple	Lilac Purple	\$120	
\circ	55024	Red	Simple Red	\$120	
	55025	Red	Tangerine Red	\$120	
\circ	55026	Red	Raspberry Red	\$120	
\circ	55058	Red	Neon Red	\$120	
\circ	55043	Silver	Silver Metallic	\$120	
0	55039	White	White Snow	\$120	
\circ	55030	Yellow	Safety Yellow	\$120	
\circ	55060	Yellow	Neon Yellow	\$120	
\bigcirc	55044	Raw	Buffed Aluminum	\$241	

DECAL COLORS: (decals are reflective)						
FRAME DECAL COLOR:						
O 5	5071	Black Frame Decals	\$0			
O 5	5072	White Frame Decals	\$0			
FORK	FORK DECAL COLOR:					
O 5	5073	Black Fork Decals	\$0			
O 5	5074	White Fork Decals	\$0			

ACCESSORIES:						
STANDARD:						
25061	Safety Flag	\$0				
25067	Drafting Bumper	\$0				
25071	Adjustable Headrest	\$0				
25038	Mirror, Chain Guard Mounted	\$0				
UPGRADABLI	E:					
SAFETY:						
25030	Extra Steering Dampener	\$18				
O 25015	Light, Front (White)	\$18				
O 25016	Light, Rear (Red)	\$18				
C 25039	Leg Guard	\$90				
O 60015	Leg Support, Curved (Pair)	\$157				
POSITIONING	ā:					
<u></u>	Click Strap, 8" Small	\$90				
<u></u>	Click Strap, 10" Medium	\$97				
<u></u>	Click Strap, 12" Large	\$109				
HYDRATION:						
<u> </u>	Water Bottle and Cage	\$60				
PERFORMAN	CE ENHANCEMENT:					
C 25023	Crank Width Adaptor Set	\$24				
<u></u>	Not installed - (Gain +1.5" of crank width per set)	724				
C 25024	Cordless Computer	\$120				
	(tracks speed, distance, etc.)					
25076	Garmin (tracks speed, distance, etc.)	\$602				
TRAINING:						
<u></u>	Indoor Stationary Roller	\$301				
<u></u>	Sportscrafter Mini Roller	\$421				





HANDCYCLE SP	ECIFICATIONS:
Weight:	Approximately 28 pounds
Turning Radius:	18 feet for 360 degree circle, 12 feet on a 3-point turn
Transfer Height:	5" from ground with 2" cushion
Frame Style:	Ovalized 7005 Aluminum tubing which is heat treated for increased strength and stiffness.
Fork:	Removable, Travel ready, with adjustable cranks
Propulsion / Shifting:	11 - 22 speeds with choice of shifting components
Fork Style:	Adjustable length and height options
Back:	Carbon Fiber, adjustable angle from 50 to 70 degrees
Footrest:	Dual adjustable length, includes straps
Hand Pedals:	Ovalized ergonomic with frictionless bearings
Brake:	Caliper brakes standard, optional front disk brake
Wheelbase:	60" to 63" depending on wheel selection. See definitions
Camber:	3 or 0 degree available
Wheels:	20", 26" or 700c wheels with optional upgrades
Axles:	Threaded
Tires:	Standard tires provided. Exact brand varies based on availability
Positioning Straps:	Hook and loop positioning strap included
Cushions:	Seat and back cushion included
Safety / Visibility:	Flag and reflectors included
Chain Guard:	Carbon Fiber chain guard included

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Invacare warrants the frames and forks when purchased new and unused to be free from defects in materials and workmanship for a period of three (3) years from the date of purchase from Invacare or a dealer, with a copy of the seller's invoice required for coverage under this warranty. Invacare warrants the upholstered materials (seat and back) and remaining components of this product when purchased new and unused to be free from defects in materials and workmanship for a period of thirteen (13) months from date of purchase from Invacare or a dealer, with a copy of the seller's invoice required for coverage under this warranty

	res, you can.	
EXCLUSIONS AND DEFINITIONS:		
Top End Force RX Frame and Fork:	The Top End Force RX handcycle is made of 7005 series aluminum. An adjustable carbon fiber backrest and an adjustable bolt-on headrest are included. Speeds vary between 11 and 22 depending on shifting selections.	
Assembled vs Unassembled and shipping:	If TE10046 (Unassembled) is selected the bike will require about 60 minutes of assembly upon delivery (instructions provided). If TE10047 (Assembled) is selected the bike will be mostly assembled upon delivery. Shipping rate is \$150 for all shipments in the continental US. Freight quotes for shipments outside the continental US are available upon request.	
Wheel Sets:	Wheel sets include a front wheel, two rear wheels with axles, tires and tubes.	
Tires:	Standard tires included.	
Fork Style:	Fork adjustment range is about: 19" to 21.5" with a 26" front wheel & 20" to 22.5" with a 700c front wheels	
Connected Footrests:	The connected footrests are not recommended for athletes under 5'8" (1.77m) and are not available with disc brake or wide fork options.	
eTap Electronic Shifting:	ETap is a wireless electronic shifting system. Power Plate upgrade required. Limited chainring selections available and only available with C7 wheels.	
Power Plates:	Required with eTap shifting package	
Omit Wheels:	When an omit wheels option is selected the following will NOT be included. Front or rear wheels, tires, tubes, axles. When a shifting package is selected the cassette from that package will be included.	
Wheelbase:	Wheelbase is measured from the middle of the rear axle to the middle of the front hub. When Standard length is chosen wheelbase will be 60" with a 26" front wheel and 61" with a 700c front wheel. When extended length is chosen wheelbase will be 61" with 26" front wheel and 63" with a 700c front wheel.	
Braking Options:	The Tektro braking package includes a caliper and cables for the hand brake lever included in the shifting package and flip lever parking brake assembly. The disc brake braking package includes a disc brake rotor, caliper, cables and a Tektro flip lever parking brake assembly.	
Omit Shifting:	When omit shifting option is selected the shifter, chainring derailleur, cassette derailleur, cassette, friction shifter for brake caliper, chain and shifter cables will NOT be included. The handpedals and fork will be made at accept trigger shifter components mounted on the right handpedal. A hand brake lever, caliper and cables as well as a flip-lever parking brake will be included. The brand/style is determined by the braking option selected.	
25 Degree Handpedal Angle:	Only available with eTap shifting package due to interference. Not available with crank widths of 12"-15".	
SRM Training System:	Only available with the 48-34 double chainring option	

Special Request 1)	
Special Request 2)	
Special Request 3)	
Special Request 4)	
Special Request 5)	